

PACKING LIST

No.	Description	Quantity
1.	CHUCK WITH ADAPTER.	1 Pc.
2.	CHUCK WRENCH.	1 Pc.
3.	OPERATION MANUAL.	1 copy

PACKER _____

**FOUR-JAW
INDEPENDENT CHUCK**

OPERATION MANUAL

1. Operation Instructions

1. The K72 series four-jaw independent chucks are of cylindrical center mounting connected to the spindle nose by the adapters.

2. Regular cleaning of the chuck is recommended and should be a part of periodic machine maintenance. This is the thing you can do to insure accuracy and long-life in your chuck.

2. Installation Dimensions



Chuck size D	D ₂	D ₁	h min	z-d
inches				
6	5.118	2.5591	+0.0012 0	0.13
8				
10				
12				
16				

3. Chuck Test Standard

inches

Diagram of Test	Chuck Size			
	6	8 10	12	16
	0.0016	0.0024	0.0030	
	0.0008	0.0012	0.0016	
	0.0012	0.0016	0.0020	
			0.0016* Concavity	

* Planeness of the front face of chuck

The chuck conforms to the built-in standard and is qualified for delivery.

Inspector _____