

Fixture Clamps



- 10210-MB-10
- 10208 MB-8
- 10206 MB-6
- 10213 MB-SS5C
- 10201 MB-5C
- 10205 MB-5
- 10203 MB-SS4
- 10204 MB-4
- 10207 MB-3
- 10202 MB-2



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UNLOCKED

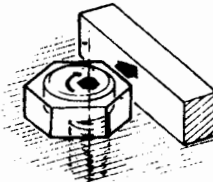
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Made in U.S.A.
 PATENT NO. 4805888

1. Drill and tap hole per drill chart.
2. Clear drill .060-.200 to account for a max. of 2 imperfect threads under the head.
3. Screw MITEE-BITE clamp all the way down, then back off one turn.
4. Insert part and tighten MITEE-BITE screw.
5. **CAUTION!** Never assume clamp is tight, **ALWAYS** tighten clamp prior to machining.

NOTE: When using MITEE-BITE FIXTURE CLAMPS the measurements listed to the right are the proper locations to drill and tap the hole from the edge of the workpiece.



DRILL CHART

DISTANCE FROM EDGE OF WORKPIECE

Model #	Thd. Size	Distance
MB-2	.8/32	.150
MB-3	10-32	.250
MB-SS4	1/4-20	.308
MB-4	1/4-20	.308
MB-5	5/16-24	.400
MB-5C	5/16-18	.400
MB-SS5C	5/16-18	.400
MB-6	3/8-16	.400
MB-8	1/2-13	.500
MB-10	5/8-11	.590