

GRINDING FIXTURE IN DEPT.5
CRIB DRAWER A-1
FIXTURE DWG. 91425-A

PT NO. 6632-19 ATTACH W/LOCTITE
GRIND PARALLEL TO BASE
W/IN .0005

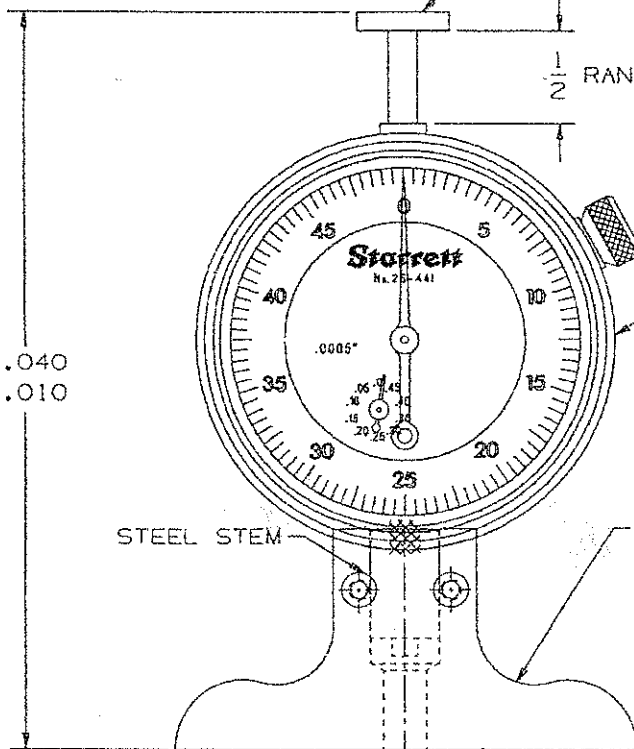
$\frac{1}{2}$ RANGE

25-431J
W/PUSH BUTTON

4.040
4.010

STEEL STEM

CAT.644 BASE PT NO.8226



94111

SHEET NO 1 DWG NO
NO SHEETS 1

REMARKS

REV	DESCRIPTION	DATE	BY
ORDER NO.			
CAT NO	644SP	PT NO	
DATE	06/12/06	DEPT	
DRAWN	BMD	CHECKED	
APPR		SCALE	

SPECIAL DIAL DEPTH
GAGE
644 BASE AND
#19 CONTACT

FINISH ONLY WHERE INDICATED

BREAK ALL SHARP CORNERS
UNLESS OTHERWISE NOTED

TOLERANCES - UNLESS
OTHERWISE SPECIFIED

DECIMAL PLUS OR MINUS .001
FRACTIONAL PLUS OR MINUS 1/64
ANGULAR PLUS OR MINUS 1 DEGREE

THE L.S. STARRETT CO.
ATHOL, MASS.