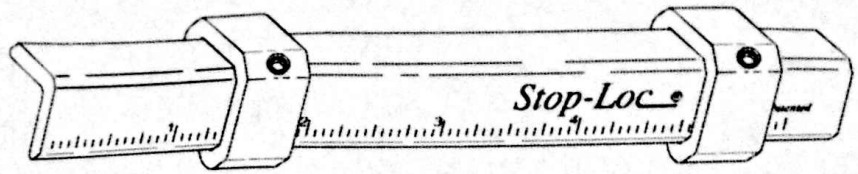
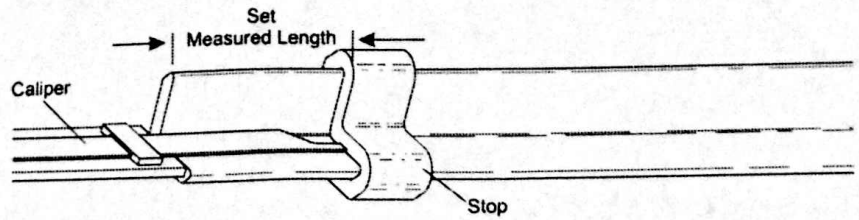


Stop-Loc®

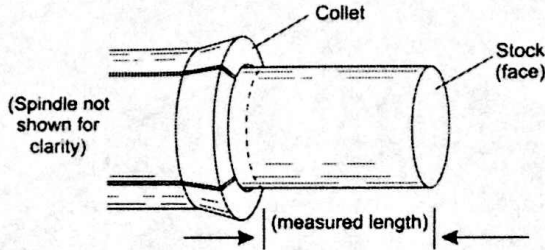
Front Collet Stop Tool Directions



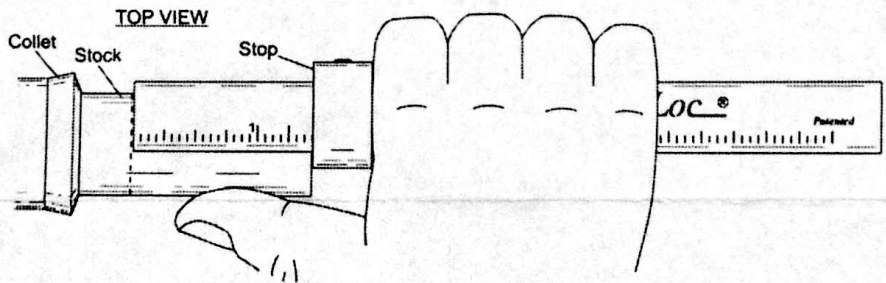
STEP 1: Using your calipers tail, measure and slide the *Stop-Loc*® adjustable stop to your desired stock length and tighten set screw (far side).



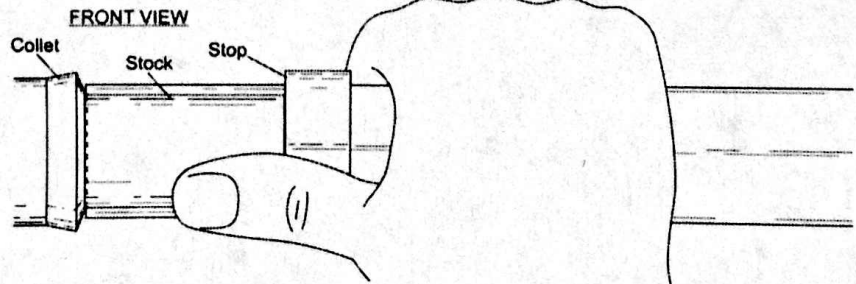
STEP 2: Pull your stock out a little more than your measured length.



STEP 3: Grasp the *Stop-Loc*® and center it on your stock with the face of the stock and the stop touching. Hold the stock in place using your thumb (to avoid stock pullback).



STEP 4: Now, push the stock back while still holding the *Stop-Loc*® until it touches the collet face. Close the collet and remove the *Stop-Loc*®.



Sample of uses:

