

**Millimeter Tap Drill Sizes**

Metric Tap	Tap Drill mm	Decimal Equiv. Inches	Metric Tap	Tap Drill mm	Decimal Equiv. Inches	Metric Tap	Tap Drill mm	Decimal Equiv. Inches	Metric Tap	Tap Drill mm	Decimal Equiv. Inches
M1.6 x 0.35	1.25	.0492	M6 x 1	5.00	.1968	M16 x 2	14.00	.5512	M27 x 3	24.00	.9449
M1.8 x 0.35	1.45	.0571	M7 x 1	6.00	.2362	M16 x 1.5	14.50	.5709	M27 x 2	25.00	.9843
M2 x 0.4	1.60	.0630	M8 x 1.25	6.70	.2638	M18 x 2.5	15.50	.6102	M30 x 3.5	26.50	1.0433
M2.2 x 0.45	1.75	.0689	M8 x 1	7.00	.2756	M18 x 1.5	16.50	.6496	M30 x 2	28.00	1.1024
M2.5 x 0.45	2.05	.0807	M10 x 1.5	8.50	.3346	M20 x 2.5	17.50	.6890	M33 x 3.5	29.50	1.1614
M3 x 0.5	2.50	.0984	M10 x 1.25	8.70	.3425	M20 x 1.5	18.50	.7283	M33 x 2	31.00	1.2205
M3.5 x 0.6	2.90	.1142	M12 x 1.75	10.20	.4016	M22 x 2.5	19.50	.7677	M36 x 4	32.00	1.2598
M4 x 0.7	3.30	.1299	M12 x 1.25	10.80	.4252	M22 x 1.5	20.50	.8071	M36 x 3	33.00	1.2992
M4.5 x 0.75	3.70	.1457	M14 x 2	12.00	.4724	M24 x 3	21.00	.8268	M39 x 4	35.00	1.3780
M5 x 0.8	4.20	.1654	M14 x 1.5	12.50	.4921	M24 x 2	22.00	.8661	M39 x 3	36.00	1.4173