

Preface

The purpose of this training circular is to provide a better understanding of power-driven machine tools. It also supplements technical manuals in the 9-3400-series covering power-driven machine tools.

One of the main objectives of this publication is to be clear and understandable. Illustrations throughout this publication show the step-by-step process of many machine shop operations. The tables, charts, formulas, weights, and measurements in this publication can be a ready reference for selecting the proper tooling and math formulas for machining different materials.

The proponent of this publication is HQ TRADOC. Send comments and recommendations on DA Form 2028 directly to the Department of the Army, Training Directorate, ATTN: ATCL-AO, 801 Lee Avenue, Fort Lee, Virginia 23801-1713.

Unless this publication states otherwise, masculine nouns and pronouns do not refer exclusively to men.